

# Building Product Declaration - NTech One Fixed frame w/sash

Market:



Document ID: 000E1B(1.00)

Date: 9 April 2024

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Material: Timber + aluminium

Frame: 105

Glass: Triple glazed

Applicable for product codes:  
OF

## 1. Company information

### NorDan Spolka Z o.o

Powodowo 54  
54-200 Wolsztyn - Poland  
Organization number: NIP: 9231548435, REGION: 016229807

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ISO certifications: ISO 9001  
ISO 14001

## 2. Product data

Trade name: NorDan NTech One Fixed frame with sash - OF 105/80 Declared size: 1230x1480 mm  
Product classification: BK04 Product Group ID: 04105, 04109  
Description of goods: NorDan NTech One Fixed frame with sash - OF 105/80 in size 1230x1480 mm tripple glazed with aluminium cladding is covered in this BPD Declaration of Performance: DoP-ND-100-1  
Estimated technical lifetime: 60 years Standard glass unit: 4E+16G+4+16G+E4  
URL \* to public product documentation: [https://portal.nordan.no/ndocs/search?category=document\\_EPD](https://portal.nordan.no/ndocs/search?category=document_EPD) Product Code: OF  
\* link to NorDan's public document system, NDocs

## 3. Chemical content

Product weight: 73,57 kg Date for the declaration: 2024-04-09  
Material content is declared to: 100% The content is checked against the candidate list, edition: 2024-01-23  
Does the product contain nanomaterials? No nanomaterials have been deliberately added to achieve a particular function

For composite articles, the declaration has been made at component level and the starting point is that the reported substances are given at the highest specified content.

The product consists of the following parts/components and its specified chemical composition upon delivery.

Material or chemical product	Weight-% of the component in the product	Weight-% of the component	Substance name / Chemical specification	CAS-number	Weight-% of the substance in the product	Weight-% of the substance in the component	Hazard Code(s)	Candidate List (SVHC)	Annex XIV and XVII to REACH	Endocrine disrupting, List I, II, III	Chemsec SIN-list	Svenska PRIO-listan	Den norske prioritetslista
<b>Total</b>	<b>100%</b>												
1. Frame	24,75%												
2. Sash	6,03%												
3. IGU - Insulated glass units	58,26%												
4. Aluminium profiles	6,87%												
5. Plastic parts	0,30%												
6. Seals, rubber & TPU parts	0,79%												
7. Metal parts	3,00%												
<b>1. Frame</b>	<b>24,75%</b>	<b>100,0%</b>											
<b>Wood material frame</b>	<b>23,94%</b>	<b>96,72%</b>											
Frame top, side	11,74%	47,43%	Untreated pine, finger jointed		11,74%	47,43%							
Frame bottom	3,21%	12,97%	Untreated pine, finger jointed		3,21%	12,97%							
Frame mullion	3,67%	14,82%	Untreated pine, finger jointed		3,67%	14,82%							
Additional profile frame bottom	0,49%	1,99%	Untreated pine, finger jointed		0,49%	1,99%							
Additional profile frame top, side	4,83%	19,51%	Untreated pine, finger jointed		4,83%	19,51%							







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## 4. Raw materials

Recycled materials in the article	Share of raw material	Share of product	Renewable material	Share
Aluminium	8,00%	0,55%	Wood	29,59%
Glass	28,00%	15,01%		

Grade of certified wood: 70-100%

Certificate

Certification system: PEFC

Comment:

The percentage above refers to the certified percentage of the wood raw material included in the production.

Country of origin wood raw material

Estonia/ Poland/ Finland

## 5. Environmental impact

Is there an Environmental Product Declaration (EPD) produced according to EN15804 or ISO14025 for the product?

Yes

ID number for EPD:

NEPD-5946-5226

EPD, declared size:

1230x1480

EPD-Name:

NorDan NTech One Fixed frame with sash - OF 105/80 (With Aluminium Cladding)

GWP Functional unit*				GWP/kg
A1-A3 GWP <sub>total</sub> (kg CO <sub>2</sub> e)	A1-A3 GWP <sub>fossil</sub> (kg CO <sub>2</sub> e)	A1-A3 GWP <sub>biogenic</sub> (kg CO <sub>2</sub> e)	A1-A3 GWP <sub>luluc</sub> (kg CO <sub>2</sub> e)	A1-A3 GWP <sub>(total-biogenic)</sub> / kg **
132,0	171,8	-40,0	0,19	2,22

\* For project-specific values contact NorDan

\*\* GWP value without the influence of biogenic carbon

## 6. Distribution

Is the producer connected to a producer responsibility scheme for packaging?

Yes

What system?

FTI system

Packaging is sorted according to below

Cardboard	EWC	150101
Plastic packaging	EWC	150102
Wood packaging	EWC	150103

## 7 & 8. Construction and use phase

Does the product have special requirements for storage?

See window owner's manual

Does the product place special demands on surrounding building materials?

See window owner's manual

Does the product require input goods for operation and maintenance?

See window owner's manual

## 9. Demolition

Is the item prepared for dismantling?

Yes

Can the product be separated into pure materials for recycling?

Yes, see window owner's manual

Does the product require special measures for the protection of health and the environment during demolition/dismantling?

No

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## 10. Waste management

Is reuse possible for all or part of the product? Yes, during the warranty period the product can be reused. After the warranty period, reuse is possible after assessment.

Is recycling possible? Yes

Rate of material recycling: 63,47%

Material	Weight % of whole item	Waste code
Aluminium	6,87%	EWC 170402
Metal	3,00%	EWC 170407
Glass	53,60%	EWC 200102

Is energy recovery possible? Yes

Energy recovery rate 36,53%

Material	Weight % of whole item	Waste code
Wood with sealant	30,78%	EWC 170201
Plastic/rubber	5,75%	EWC 170203

Waste code when the delivered goods become waste: 17 - Construction and demolition waste

When the delivered goods become waste, is it classified as hazardous waste?

No

## 11. Indoor environment

Danish Indoor Climate Labelling - Certificate no. 174

ND NTech - EMISSION CLASS 1

Emission measured after 28 days:

TVOC<sub>28</sub> 0,28 mg/m<sup>3</sup>

Formaldehyde<sub>28</sub> <0,005 mg/m<sup>3</sup>

## 12. Building certification systems



Version	Material	Requirement	Compliance	Notes
v6.1 v6.0 2016v1.2	Mat01	Yes	Yes	The EPD is published at EPD-Norge, see point 5 above. Project-specific EPD data can be obtained from NorDan
v6.1 v6.0 2016v1.2	Mat02	Yes	Yes	The product contains no substances on the REACH Candidate list or the Norwegian priority list at or above 0,1 % by weight. Control has been made against REACH annexes XIV and XVII.
v6.1 v6.0 2016v1.2	Mat03	Yes	Yes	All wood used in the product consists of wood that is legally harvested and meets at least the requirements of the EUTR (EU Timber Regulation)



Version	Material	Requirement	Compliance	Notes
v6.0 2017v1.1	Mat01	Yes	Yes	The EPD is published at EPD-Norge, see point 5 above. Project-specific EPD data can be obtained from NorDan
v6.0 2017v1.1	Mat03	Yes	Yes	All wood used in the product consists of wood that is legally harvested and meets at least the requirements of the EUTR (EU Timber Regulation)
v6.0 2017v1.1	Mat07	Yes	Yes	The product does not contain phase-out or risk reduction substances (according to KEMI's definition and EDS Cat1/ Cat2) above classification limits.
2013v2.0	Mat08	Yes	Yes	Product does not contain phase-out substances (according to KEMI's definition) above classification limits



Version	Material	Requirement	Compliance	Notes
3.0 / 3.1 / 3.2	Ind 13	Gold	Yes	Public e-bvd or equivalent available
	Ind 14	Gold	Yes	Attention MB sets requirements for emissions. Check these manually to ensure compliance!
	Ind 15	Yes	Yes	The EPD is published at EPD-Norge, see point 5 above. Project-specific EPD data can be obtained from NorDan
2.1 / 2.2	Ind 14	Gold	Yes	Public content declaration according to bvd3 is available
	Ind 15	Gold	Yes	The product does not contain phase-out substances according to KEMI's definition above classification limits
4.0	Ind 4	Yes	Yes	The EPD is published at EPD-Norge, see point 5 above. Project-specific EPD data can be obtained from NorDan
	Ind 9	Silver	Yes	The product does not contain U, R or endocrine disruptors on Chemsec's SIN list above classification limits
	Ind 15	Gold	Yes	Public e-bvd or equivalent available

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## Nordic Swan Ecolabel buildings

HPP (Husproduktportalen)

-

SCDP (Supply Chain Declaration Portal)

-

## 13. Product Assessment System



No

ECOproduct isn't available for the product today



No

The product is not listed in the database from Byggvarubedömningen



No

The product is not listed in the database from SundaHus



No

The product is not listed in the database from Basta

## Nordic Swan Ecolabel

Yes

Swan Ecolabel is available for the product