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Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

NorDan NTech Tilt and Turn 3 handle - ND 105/80 with GreenTech option

EPD-Global

Owner of the declaration:
NorDan AS

Product:
NorDan NTech Tilt and Turn 3 handle - ND 105/80 with GreenTech option

Declared unit:
1 pcs

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 014:2019 Part B for Windows and doors

Program operator:
EPD-Global

Declaration number:
NEPD-12537-12693

Issue date:
06.10.2025

Valid to:
06.10.2030

EPD software:
LCAno EPD generator ID: 1215855

General information

Product

NorDan NTech Tilt and Turn 3 handle - ND 105/80 with GreenTech option

Owner of the declaration:

NorDan AS
Contact person: Fredrik Jonsson
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Program operator:

EPD-Global
Post Box 5250 Majorstuen, 0303 Oslo, Norway
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Manufacturer:

NorDan AS
Stasjonsveien 46
4460 Moi, Norway

Declaration number:

NEPD-12537-12693

Place of production:

Moi NorDan AS
Stasjonsveien 46
4460 Moi, Norway

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 014:2019 Part B for Windows and doors

Management system:

NS-ISO 9001:2015, NS-EN ISO 14001:2015

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Organisation no:

979 776 233

Declared unit:

1 pcs NorDan NTech Tilt and Turn 3 handle - ND 105/80 with GreenTech option

Issue date:

06.10.2025

Declared unit with option:

A1-A3, A4, A5, B2, B4, C1, C2, C3, C4, D

Valid to:

06.10.2030

Year of study:

2020

Functional unit:

1 window with aluminium cladding measuring 1.23 m x 1.48 m (reference window based on EN 14351-1) with an expected service life of 60 years.

Comparability:

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not viewed in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global.

Developer of EPD: Linda Jonsson

Reviewer of company-specific input data and EPD: Fredrik Jonsson

Verification of EPD tool:

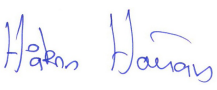
Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Gaylord K. Booto, Norwegian Institute for Air Research (NILU)

(no signature required)

Approved:



Håkon Hauan, CEO EPD-Global

Product

Product description:

Window with inward opening sash, for use in exterior walls of domestic and commercial buildings.

Product specification

NorDan NTech Tilt and Turn 3 handle - ND in size 1230x1480 mm is covered in this EPD.
Wooden window with aluminium cladding.
Triple glazed unit 4E + 16G + 4 + 16G + E4

GreenTech option:
This variant is certified with the Nordic Swan Ecolabel and includes an extended product warranty to 15 years.
It is manufactured in Norway and delivered with climate-neutral transportation (HVO100) from the production site to the customer.

(Outside scope of this EPD)
At the end of its service life, the products with GreenTech option will be managed by NorDan to ensure proper handling, reuse, or recycling in line with circular economy principles.
Additionally, one tree is planted for each GreenTech product sold as part of our environmental commitment.

Materials	kg	%
Absorbent - IGU	0.4932	0.7129
Adhesive and sealant	0.05757	0.08322
Aluminium	4.54	6.57
Argon gas - IGU	0.06623	0.09575
Coating materials	0.7515	1.09
Gasket	0.3404	0.4921
Glass	41.76	60.37
Insulation	0.04291	0.06203
Metal	0.862	1.25
Plastic	0.2862	0.4138
Sealant - IGU	1.12	1.62
Spacer - IGU	0.5785	0.8363
Wood	18.27	26.41
Total	69.17	100.00

Packaging	kg	%
Packaging - Plastic	0.13	3.45
Packaging - Steel	0.05	1.33
Packaging - Wood	3.59	95.23
Total incl. packaging	72.94	100.00

Technical data:

Inward opening security window. Triple glazed, 105 mm frame with 8 mm aluminium clad, 80 mm tilt and turn sash.
Uwin 0,84 W/m2K.
The total weight of the product is 69,17 kg. The packaging has an average weight of 3,77 kg.
Area of functional unit 1,82 m2. Conversion factor is 0,549 for 1 m2.

Market:

Europe, but scenarios beyond cradle-to-gate are based on the situation in the Norwegian market.

Reference service life, product

The reference service life is 60 years for a timber frame with aluminium cladding.

Reference service life, building or construction works

60 years

LCA: Calculation rules

Declared unit:

1 pcs NorDan NTech Tilt and Turn 3 handle - ND 105/80 with GreenTech option

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804:2012+A2:2019. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis. The PCR specific background data follow the allocation rules in the Ecoinvent v3.7.1 Cut-off database version. The allocation of water, energy and waste flows within the production facilities for windows and doors follows unit-based allocation adjusted with a point system to different product groups or products. This score system is regulated by a factor which increases with the resource intensity of each product. The unit-based allocation is adjusted by the weight of the product, excluding the weight of glass.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

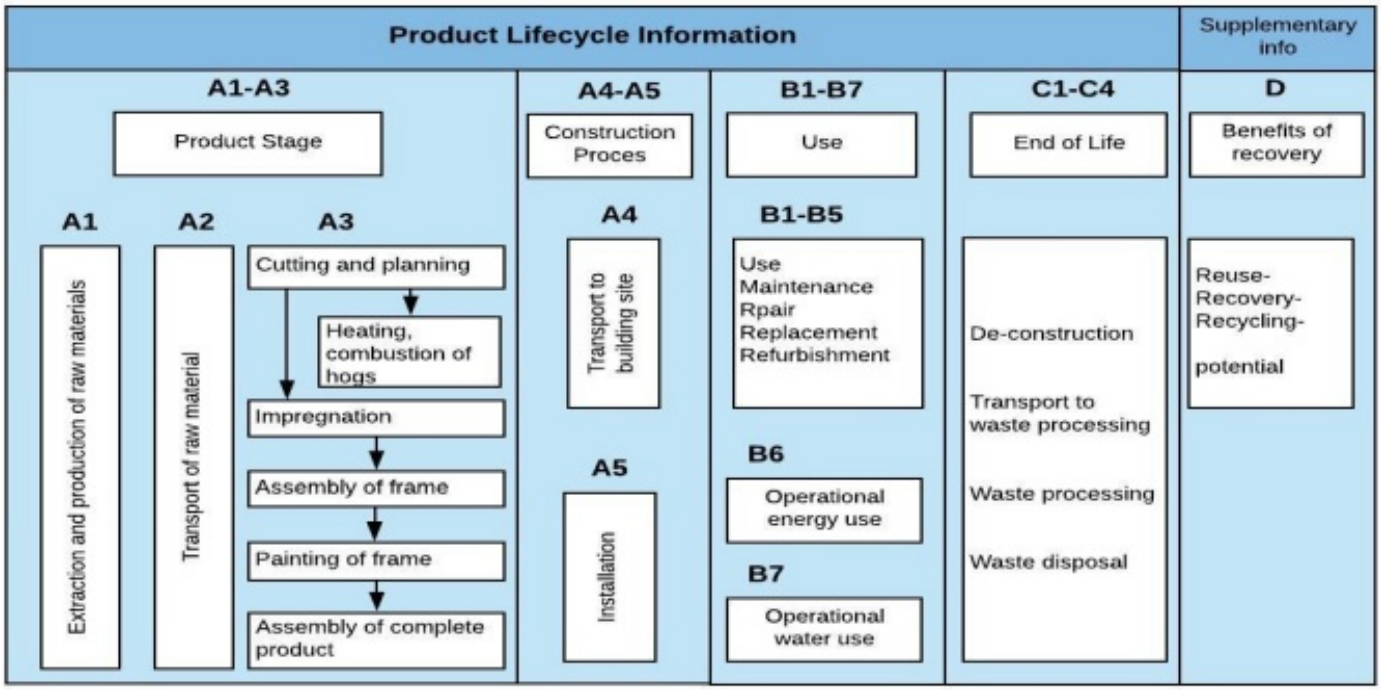
Material quantities of the specified product in reference size have been calculated by NorDan's business system. The production data was collected in 2021 and is an average for 2020.

Materials	Source	Data quality	Year
Absorbent - IGU	ecoinvent 3.7.1	Specific	2020
Adhesive and sealant	ecoinvent 3.7.1	Specific	2020
Aluminium	ecoinvent 3.7.1	Specific	2020
Argon gas - IGU	ecoinvent 3.7.1	Database	2020
Coating materials	ecoinvent 3.7.1	Specific	2020
Gasket	ecoinvent 3.7.1	Specific	2020
Glass	ecoinvent 3.7.1	Database	2020
Insulation	ecoinvent 3.7.1	Database	2020
Metal	ecoinvent 3.7.1	Specific	2020
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Steel	ecoinvent 3.6	Database	2019
Packaging - Wood	Modified ecoinvent 3.6	Database	2019
Plastic	ecoinvent 3.7.1	Specific	2020
Sealant - IGU	ecoinvent 3.7.1	Specific	2020
Spacer - IGU	ecoinvent 3.7.1	Specific	2020
Wood	ecoinvent 3.7.1	Specific	2020

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MND	X	MND	MND	MND	X	X	X	X	X

System boundary:



Additional technical information:

For products with different sizes than the declared unit, the environmental impacts must be converted by using a conversion factor. The Norwegian EPD Foundation has published instructions on how to interpret EPDs for windows on its website (www.epdnorge.no) where different calculation methods have been stated. (Document: Bruksanvisninger i hvordan tolke EPD'er - Vinduer).

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

A4

The transportation from production to construction site is based on a scenario where the product is transported on a large HVO truck from Moi to warehouse in Oslo, Norway (413 km). Transport from warehouse to a construction site is assumed to be 50 km on a medium HVO truck.

A5

According to the report from EPD-Norge Harmonising the documentation of scenarios beyond cradle to gate, EN 15804 there is no loss on site during construction activities. The product in this EPD is painted and surface treated in the production and not at the building site. Therefore, there is only 2 items left in this module. 1) Waste treatment of packaging which is considered in the EPD calculations. 1) Energy use during installation. This can be varied depending on the floor, type of building and several other unknown parameters, and therefore ignored in the calculation.

B2/B3

The maintenance scenario includes cleaning and painting. Cleaning is performed three times per year, using a total of 30 ml of detergent and 3 liters of water annually. Windows with aluminium cladding are assumed to be painted from the inside three times during its service life. It is assumed that 5 grams of lubricating oil are used each year for fittings and moving parts. The glazing unit is replaced once during the product's lifetime. No repairs are expected during the product's lifetime.

B4/B5

* Number or RSL (Reference Service Life). The product has RSL of 60 years. Therefore, it is assumed to replace the insulated glass unit after 30 years (See Module B2). The RSL is determined by using SINTEF design guide 700.320. There is no need for refurbishment during the product lifetime.

C1

As there are no data for de-construction, it is assumed no activities in C1 in this study. The product is assumed to be treated as mixed waste and sent to incineration. The combustible materials are then energy recovered, while glass is assumed to end up in the bottom ash and then landfilled. The metals are usually sorted out of the bottom ash and then recycled, but there is no data of the share which are recycled and therefore standard values from Ecoinvent is utilized.

C2

The transport of the product as waste is calculated based on a scenario with 50 km distance.

C3

Windows and doors are assumed to be sorted as mixed construction waste and treated with incineration with energy recovery. However, the manufacturer has documented the recycling potentials for its product in the Building Product Declaration (BPD).
BPD is published on NorDan's public document system, NDocs. In the documentation, chapter 10, the specific material and energy recovery potential is reported for the product.
URL: https://portal.nordan.no/ndocs/search?category=document_EPD

C1, C3, C4

The benefits beyond life cycle have been modelled based on the output flows from module C3. This includes energy from incineration and scrap metal recovered from the ashes. The amount recovered metal is assumed to avoid production of primary metals in accordance to 6.4.3.3 in EN 15804. The exported energy is substituting Norwegian district heating mix and electricity mix. Inventory processes causing substitution of avoided virgin raw materials has been constructed for each material.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, HVO, EURO 6 (km) - Europe	36.7 %	50.00	0.043	l/tkm	2.15
Truck, over 32 tonnes, HVO, EURO 6 (km) - Europe	53.3 %	413.00	0.023	l/tkm	9.50

Assembly (A5)	Unit	Value			
Waste, packaging, pallet, EUR wooden pallet, reusable, average treatment (kg) A5	kg	3.59			
Waste, packaging, plastic film (LDPE), to average treatment (kg)	kg	0.13			
Waste, metal, average treatment (kg)	kg	0.05			

Maintenance (B2)	Unit	Value			
Water, tap water (kg) - Europe without Switzerland	kg	180.00			
Detergent, Husvask (kg)	kg	1.84			
Lubricating oil (kg) - RER	kg	0.30			
Paint, 40% water, wet mass (kg)	kg	0.39			
Waste paint, 40% water, wet mass, incineration in Norway (kg)	kg	0.39			
Truck, over 32 tonnes, EURO 5 (kgkm) - RER	kgkm	759.00			
209 Absorbent for IGU, generic, global (kg)	kg	0.4932			
Waste, polyurethane, for incineration (kg)	kg	1.61			
208 Sealant for IGU, generic, global (kg)	kg	1.12			
194 Argon gas for IGU, liquid, global (kg)	kg	0.06623			
193 Spacer for IGU, Europe (kg)	kg	0.5785			
Waste, metal, average treatment (kg)	kg	0.243			
Waste, plastic, mixture, for incineration (kg)	kg	0.3962			
180 Coated flat glass, Europe (kg)	kg	27.84			
Waste, glass, incineration (kg)	kg	41.76			
179 Uncoated flat glass, Europe (kg)	kg	13.92			
110 Plastic parts, gasket, Ethylene propylene diene monomer (EPDM), Europe (kg)	kg	0.3404			
Waste, rubber, unspecified, for incineration (kg)	kg	0.3404			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, unspecified (kgkm) - RER	48.7 %	50.00	0.051	l/tkm	2.55

Waste processing (C3)	Unit	Value			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0.3404			
Waste treatment per kg Plastic, Mixture, municipal incineration with fly ash extraction (kg)	kg	0.728			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	2.15			
Waste treatment per kg Hazardous waste, incineration (kg)	kg	0.007471			
Waste treatment per kg Wood, from incineration (kg)	kg	19.67			
Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg) - CH - C3	kg	5.09			
Materials to recycling (kg)	kg	0.7176			
Waste treatment per kg municipal solid waste, incineration with fly ash extraction (kg)	kg	0.006097			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg) - CH - C3	kg	0.5581			
Waste treatment per kg Paint, hazardous waste incineration (kg) - C3	kg	0.6306			
Waste treatment per kg Glass, incineration with fly ash extraction (kg) - CH - C3	kg	41.83			

Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg)	kg	0.0178			
Landfilling of ashes from incineration of Plastics, Mixture, municipal incineration with fly ash extraction, process per kg ashes and residues (kg)	kg	0.02546			
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0.08149			
Landfilling of ashes from incineration of Hazardous waste, from incineration (kg)	kg	0.001412			
Landfilling of ashes from incineration of Wood, process per kg ashes and residues - C4 (kg)	kg	0.2263			
Landfilling of ashes from incineration of Scrap aluminium, process of ashes and residues (kg) - CH - C4	kg	4.56			
Landfilling of ashes from incineration of Municipal solid waste, process per kg ashes and residues (kg)	kg	0.001446			
Landfilling of ashes from incineration of Scrap steel, process of ashes and residues (kg) - CH - C4	kg	0.3687			
Landfilling of ashes from incineration per kg Paint, hazardous waste incineration (kg)	kg	0.01865			
Landfilling of ashes from incineration of Glass, process of ashes and residues (kg) - CH - C4	kg	41.83			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	348.39			
Substitution of electricity, in Norway (MJ)	MJ	23.03			
Substitution of primary aluminium with net scrap (kg)	kg	0.3613			
Substitution of primary steel with net scrap (kg)	kg	0.7679			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact											
Indicator		Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	9.74E+01	8.80E-01	5.46E+00	6.40E+01	0	0	4.80E-01	4.10E+01	5.26E-01	-6.22E+00
	GWP-fossil	kg CO_2 -eq	1.31E+02	8.78E-01	1.58E-02	6.32E+01	0	0	4.80E-01	1.11E+01	5.26E-01	-6.07E+00
	GWP-biogenic	kg CO_2 -eq	-3.38E+01	1.33E-03	5.44E+00	4.62E-01	0	0	2.06E-04	2.99E+01	3.94E-04	-1.94E-02
	GWP-luluc	kg CO_2 -eq	1.58E-01	1.06E-03	2.28E-06	3.25E-01	0	0	1.70E-04	3.38E-04	1.58E-04	-1.31E-01
	ODP	kg CFC11 -eq	1.66E-05	2.10E-07	1.55E-09	7.31E-06	0	0	1.09E-07	1.98E-07	1.62E-07	-1.47E-01
	AP	mol H+ -eq	1.05E+00	6.33E-03	5.44E-05	5.37E-01	0	0	2.74E-03	1.15E-02	3.71E-03	-4.26E-02
	EP-FreshWater	kg P -eq	4.35E-03	2.80E-05	8.46E-08	1.50E-03	0	0	3.95E-06	1.58E-05	5.25E-06	-3.56E-04
	EP-Marine	kg N -eq	1.85E-01	1.78E-03	2.91E-05	9.06E-02	0	0	9.78E-04	5.23E-03	1.32E-03	-9.05E-03
	EP-Terrestial	mol N -eq	2.10E+00	1.99E-02	2.33E-04	1.06E+00	0	0	1.08E-02	5.30E-02	1.46E-02	-9.79E-02
	POCP	kg NMVOC -eq	6.07E-01	7.54E-03	6.38E-05	2.78E-01	0	0	3.08E-03	1.35E-02	4.21E-03	-3.06E-02
	ADP-minerals&metals[1]	kg Sb-eq	2.54E-03	6.72E-05	1.52E-07	7.77E-04	0	0	1.24E-05	5.44E-06	9.07E-06	-2.97E-05
	ADP-fossil[1]	MJ	1.69E+03	1.96E+01	1.10E-01	7.48E+02	0	0	7.37E+00	1.44E+01	1.20E+01	-7.68E+01
	WDP[1]	m^3	1.10E+03	4.22E+01	2.48E-01	9.91E+01	0	0	6.98E+00	5.56E+01	2.38E+01	-2.15E+03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Global warming potential in A1-A3 includes sequestration of carbon in the wood. This amount is accounted as an emission in module C3. Additionally, it is included sequestration in the wood packaging. This is accounted as an emission in module A5.

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	PM	Disease incidence	1.45E-05	2.44E-07	7.51E-10	5.44E-06	0	0	4.38E-08	1.73E-07	6.79E-08	-1.30E-06
	IRP[2]	kgBq U235 -eq	6.40E+00	6.80E-02	4.44E-04	2.12E+00	0	0	3.22E-02	5.14E-02	4.83E-02	-3.59E-01
	ETP-fw[1]	CTUe	4.36E+03	2.55E+01	1.13E-01	2.12E+03	0	0	5.51E+00	6.47E+01	7.10E+00	-2.53E+02
	HTP-c[1]	CTUh	2.84E-07	0.00E+00	8.00E-12	8.58E-08	0	0	0.00E+00	6.51E-09	2.52E-10	-1.51E-08
	HTP-nc[1]	CTUh	3.47E-06	3.74E-08	3.92E-10	8.38E-07	0	0	7.29E-09	7.25E-08	6.78E-09	-1.57E-07
	SQP[1]	dimensionless	8.55E+03	5.10E+01	1.13E-01	3.16E+02	0	0	6.31E+00	5.15E+00	2.61E+01	-1.94E+02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use												
Indicator		Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	PERE	MJ	8.51E+02	7.01E-01	2.39E-03	4.51E+01	0	0	1.06E-01	2.01E+00	2.23E-01	-1.94E+02
	PERM	MJ	3.62E+02	0.00E+00	-4.98E+01	0.00E+00	0	0	0.00E+00	-3.12E+02	0.00E+00	0.00E+00
	PERT	MJ	1.21E+03	7.01E-01	-4.98E+01	4.51E+01	0	0	1.06E-01	-3.10E+02	2.23E-01	-1.94E+02
	PENRE	MJ	1.57E+03	1.96E+01	1.10E-01	6.78E+02	0	0	7.37E+00	1.44E+01	1.20E+01	-7.68E+01
	PENRM	MJ	1.10E+02	0.00E+00	-5.52E+00	0.00E+00	0	0	0.00E+00	-1.04E+02	0.00E+00	0.00E+00
	PENRT	MJ	1.68E+03	1.96E+01	-5.41E+00	6.78E+02	0	0	7.37E+00	-8.97E+01	1.20E+01	-7.68E+01
	SM	kg	3.86E-01	0.00E+00	0.00E+00	1.48E-02	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	RSF	MJ	1.53E+00	2.23E-02	6.75E-05	4.31E-02	0	0	3.76E-03	4.18E-02	5.92E-03	-6.76E-03
	NRSF	MJ	1.29E+00	7.24E-02	4.80E-04	1.06E-01	0	0	1.32E-02	0.00E+00	2.52E-01	-9.67E+00
	FW	m^3	5.08E+00	7.21E-03	6.49E-05	6.99E-01	0	0	8.34E-04	1.91E-02	1.08E-02	-2.97E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	HWD	kg	2.66E+00	2.56E-03	0.00E+00	4.89E+01	0	0	3.97E-04	0.00E+00	4.70E+01	7.78E-03
	NHWD	kg	3.99E+01	4.18E+00	3.60E-01	8.24E+00	0	0	4.57E-01	4.18E+01	4.41E-01	-1.96E+00
	RWD	kg	7.16E-03	8.94E-05	0.00E+00	2.59E-03	0	0	5.01E-05	0.00E+00	7.39E-05	-3.16E-04

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	CRU	kg	0.00E+00	0.00E+00	3.41E+00	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	MFR	kg	8.87E-01	0.00E+00	1.16E-01	2.62E-01	0	0	0.00E+00	7.18E-01	0.00E+00	0.00E+00
	MER	kg	3.38E+00	0.00E+00	1.78E-01	9.62E-05	0	0	0.00E+00	7.04E+01	0.00E+00	0.00E+00
	EEE	MJ	1.43E+00	0.00E+00	1.24E-01	4.13E+00	0	0	0.00E+00	1.90E+01	0.00E+00	0.00E+00
	EET	MJ	2.12E+01	0.00E+00	1.87E+00	6.06E+01	0	0	0.00E+00	2.88E+02	0.00E+00	0.00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	8.11E+00
Biogenic carbon content in accompanying packaging	kg C	1.48E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Poland (kWh)	ecoinvent 3.6	1060.47	g CO2-eq/kWh
Electricity, Norway (kWh)	ecoinvent 3.6	24.33	g CO2-eq/kWh

Dangerous substances

The product contains substances given by the REACH Candidate list that are less than 0,1 % by weight.

Indoor environment

Danish Indoor Climate Labelling – Certificate no.174
ND NTech - EMISSION CLASS 1

Emission measured after 28 days:
TVOC28 0,28 mg/m3
Formaldehyde28 <0,005 mg/m3

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products											
Indicator	**Unit**	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	1.42E+02	8.80E-01	1.58E-02	6.37E+01	0	0	4.80E-01	1.11E+01	5.27E-01	-6.04E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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