

Frame: 105

Applicable for product codes:  
BE, TE

## ND NTech Villa Balcony door

Calculation of U-value in accordance to NS-EN ISO 10077-1, 10077-2 and the programme "Therm".

Centre U-value of glass is calculated in accordance to NS-EN 673.

Head Office: NorDan AS, Stasjonsveien 46. 4460 Moi, Norway. Web: [www.nordan.uk](http://www.nordan.uk)

### Report of standard model

Date: 05.09.2022

Version: TE/BE 105

Type: Outward opening sash

Model: ND NTech Villa 105

Glass configuration: 4E+18G+4+18G+4E Planitherm Ultra N\*, TGI\*, Argon

### Main results and dimensions

U-value: 0,89W/m<sup>2</sup>K

Width: 988mm

Height: 2088mm

Area: 2,063m<sup>2</sup>

Percent glass: 34,5%

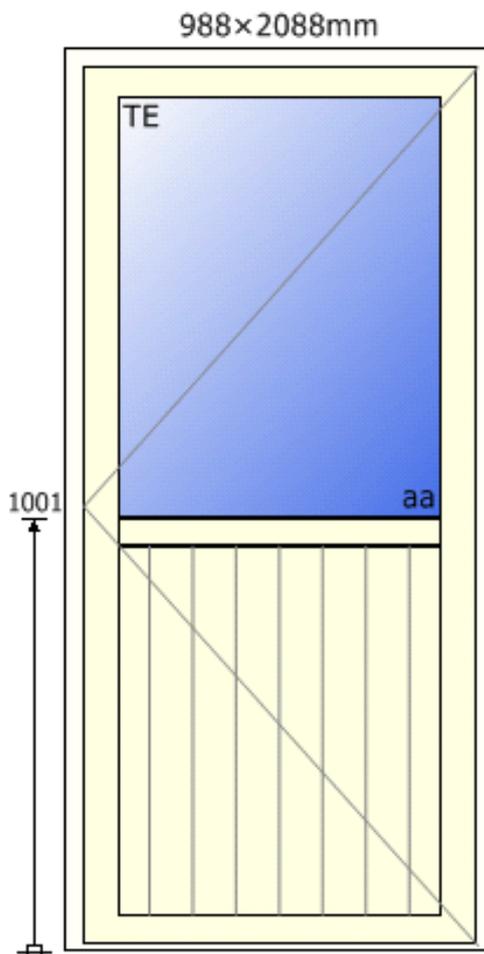
Percent panel: 30,2%

g-value: 0,53

LT-value: 0,74

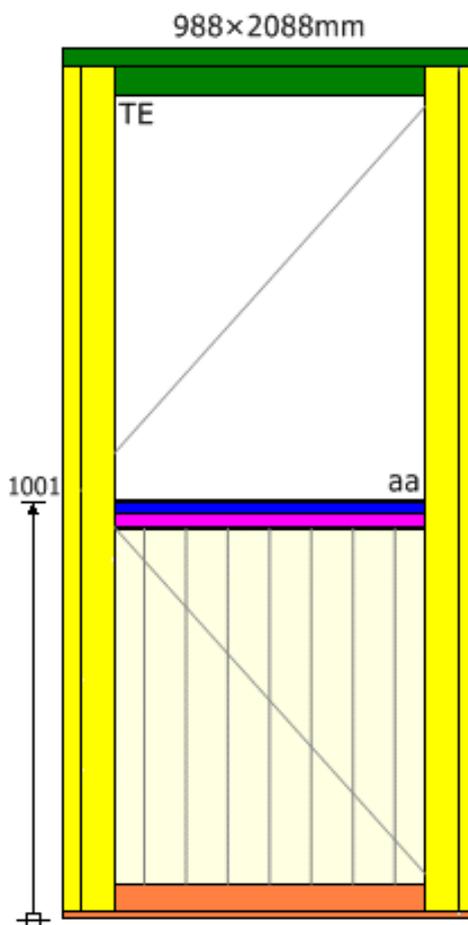
Ug-value: 0,53W/m<sup>2</sup>K

Up-value: 0,63W/m<sup>2</sup>K



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| Colour  | Uf (W/m <sup>2</sup> K) | Width (m) | Name            |
|---|-------------------------|-----------|-----------------|
|  | 1,12                    | 0,124     | Jamb profile    |
|  | 1,12                    | 0,125     | Head profile    |
|  | 1,73                    | 0,031     | Midrail profile |
|  | 0,92                    | 0,031     | Midrail profile |
|  | 1,80                    | 0,096     | Sill profile    |

| Color   | Uf (W/m <sup>2</sup> K) | Element area (m <sup>2</sup> ) | *Percent element (%) |
|---|-------------------------|--------------------------------|----------------------|
|  | 1,12                    | 0,245                          | 11,90                |
|  | 1,12                    | 0,107                          | 5,20                 |
|  | 1,12                    | 0,245                          | 11,90                |
|  | 1,73                    | 0,023                          | 1,15                 |
|  | 0,92                    | 0,023                          | 1,15                 |
|  | 1,80                    | 0,083                          | 4,00                 |
| Sum   |                         | 0,726                          | 35,30                |

\*: Figure in relation to the whole window

# U-Value Calculations - ND NTech Villa Balcony door



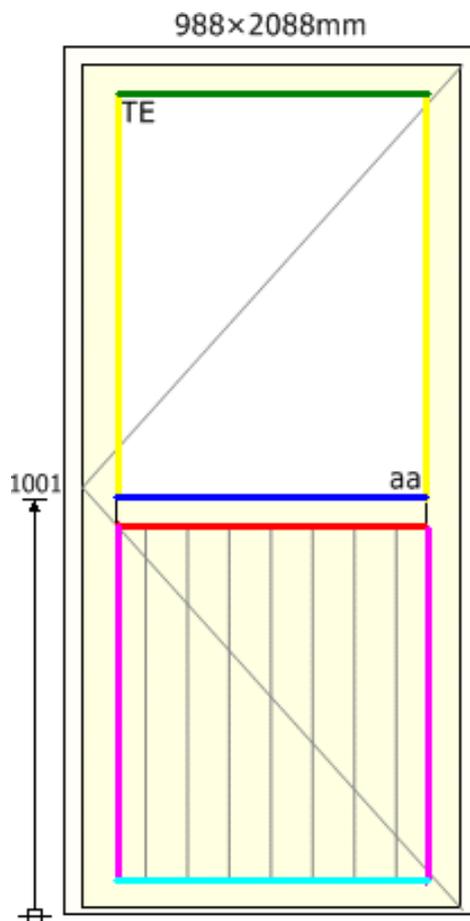
Document ID: 000637(3.00)

Date: 5 September 2022

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| Colour | PSI   | Length (m) | Name      |
|--------|-------|------------|-----------|
|        | 0,038 | 1,924      | TGI Jamb  |
|        | 0,038 | 0,740      | TGI Head  |
|        | 0,038 | 0,740      | TGI Sill  |
|        | 0,000 |            | Ins.Panel |

| Color | Spacer length (m) | L Psi spacer (W/K) | *L Psi spacer (%) |
|-------|-------------------|--------------------|-------------------|
|       | 0,962             | 0,037              | 28,5              |
|       | 0,740             | 0,028              | 21,5              |
|       | 0,962             | 0,037              | 28,5              |
|       | 0,740             | 0,028              | 21,5              |
| Sum   | 3,404             | 0,130              | 100               |

\*: Figure in relation to the spacer

## U-Value window frame (Uf) Calculation according to EN ISO 10077-2

### ND NTech Villa Balcony door Head

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,8667 \text{ W/m}^2\text{K}$$

$$B_f = 125 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

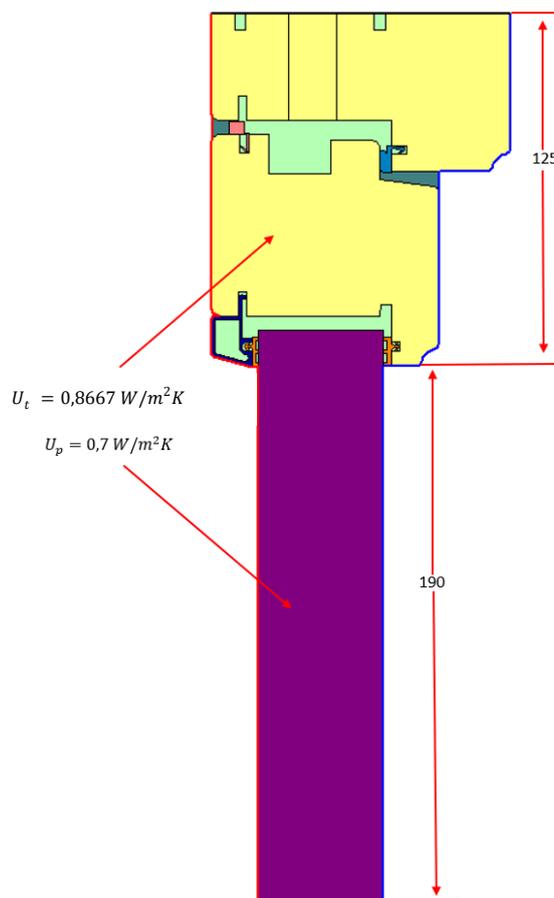
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,8667 * (0,125 + 0,19) = 0,273 \text{ W/mK}$$

$$U_f = \frac{0,273 - (0,7 * 0,19)}{0,125} = 1,12 \text{ W/m}^2\text{K}$$

| Boundary Conditions   | Temp: °C | Hc: W/m²K |
|---|----------|-----------|
|  Exterior | 0        | 25        |
|  Interior | 20       | 7,69      |

| Material:  | λ(W/mK) | ρ   |
|--|---------|-----|
|  Pine                                  | 0,12    | 0,9 |
|  Aluminium                             | 160     | 0,9 |
|  Panel                                 | 0,035   | 0,9 |
|  Gasket EPDM                           | 0,25    | 0,9 |
|  Brush gasket DX1466                   | 0,15    | 0,9 |
|  Gasket QL                             | 0,03    | 0,9 |
|  Frame cavity- Cen slightly ventilated |         |     |
|  Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,8667                | 0,70  | 0,273      | 1,12  |

## ND NTech Villa Balcony door Jamb by glass

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,8662 \text{ W/m}^2\text{K}$$

$$B_f = 124 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

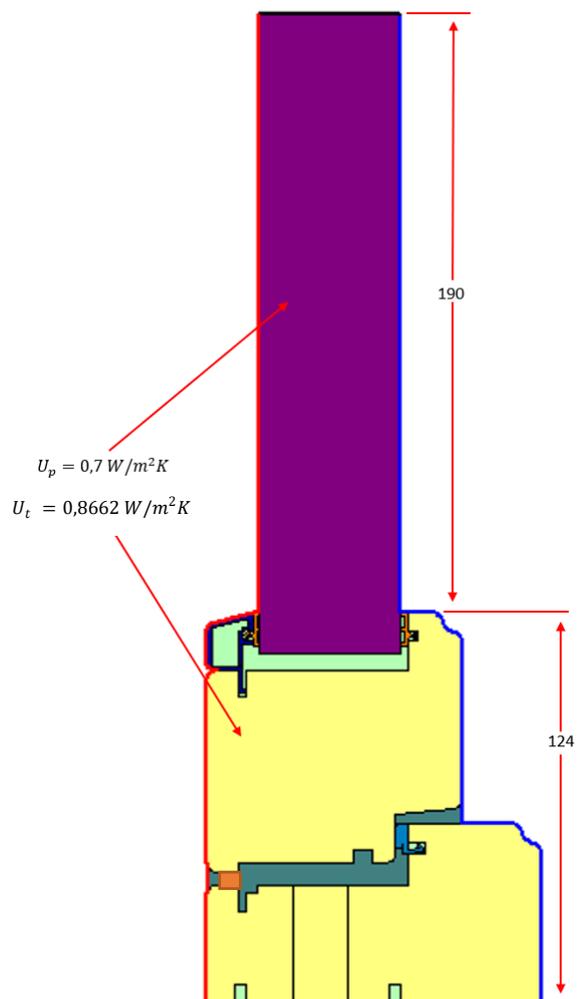
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,8662 * (0,124 + 0,19) = 0,272 \text{ W/mK}$$

$$U_f = \frac{0,272 - (0,7 * 0,19)}{0,124} = 1,12 \text{ W/m}^2\text{K}$$

| Boundary Conditions | Temp: °C | Hc: W/m²K |
|---------------------|----------|-----------|
| Exterior            | 0        | 25        |
| Interior            | 20       | 7,69      |

| Material:                             | λ(W/mK) | ρ   |
|---------------------------------------|---------|-----|
| Pine                                  | 0,12    | 0,9 |
| Aluminium                             | 160     | 0,9 |
| Panel                                 | 0,035   | 0,9 |
| Gasket EPDM                           | 0,25    | 0,9 |
| Gasket QL                             | 0,03    | 0,9 |
| Frame cavity- Cen slightly ventilated |         |     |
| Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,8662                | 0,70  | 0,272      | 1,12  |

## ND NTech Villa Balcony door Jamb by panel

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,7834 \text{ W/m}^2\text{K}$$

$$B_f = 124 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

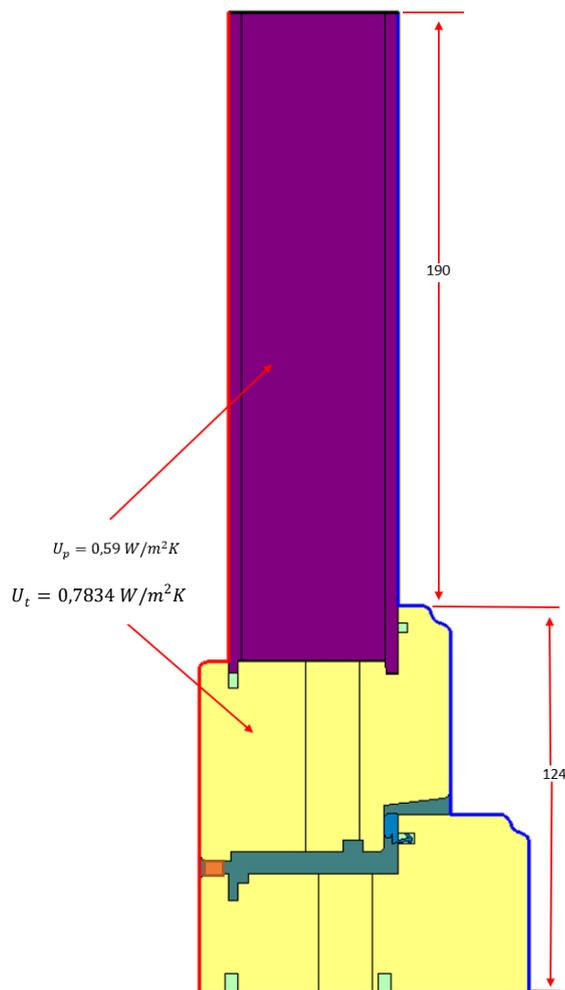
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,7834 * (0,124 + 0,19) = 0,246 \text{ W/mK}$$

$$U_f = \frac{0,246 - (0,59 * 0,19)}{0,124} = 1,08 \text{ W/m}^2\text{K}$$

| Boundary Conditions   | Temp: °C | Hc: W/m²K |
|---|----------|-----------|
|  Exterior | 0        | 25        |
|  Interior | 20       | 7,69      |

| Material:  | λ(W/mK) | ϑ   |
|--|---------|-----|
|  Pine                                  | 0,12    | 0,9 |
|  Aluminium                             | 160     | 0,9 |
|  Panel                                 | 0,035   | 0,9 |
|  Gasket EPDM                           | 0,25    | 0,9 |
|  Gasket QL                             | 0,03    | 0,9 |
|  Frame cavity- Cen slightly ventilated |         |     |
|  Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,7834                | 0,59  | 0,246      | 1,08  |

## ND NTech Villa Balcony door Over panel

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,8443 \text{ W/m}^2\text{K}$$

$$B_f = 31 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

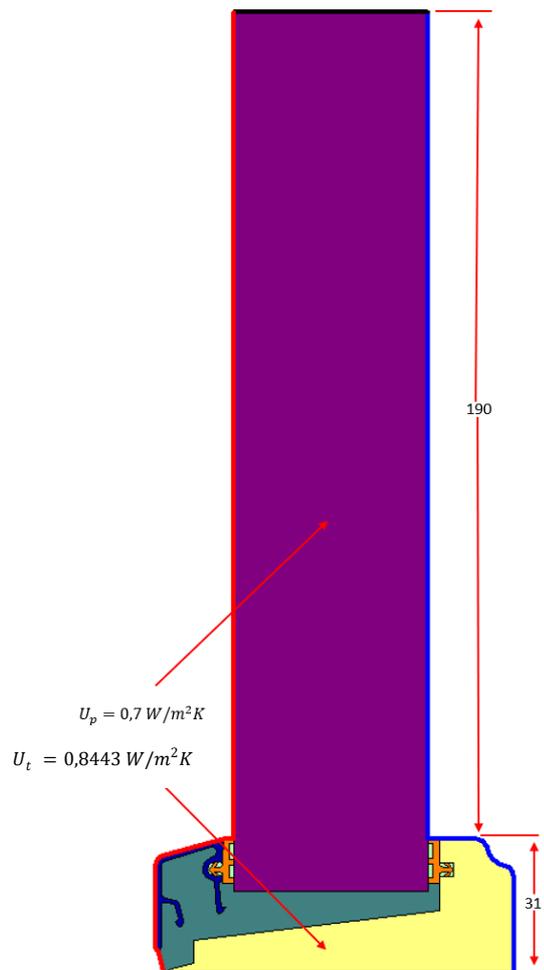
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,8443 * (0,031 + 0,19) = 0,1866 \text{ W/mK}$$

$$U_f = \frac{0,1866 - (0,7 * 0,19)}{0,031} = 1,73 \text{ W/m}^2\text{K}$$

| Boundary Conditions | Temp: °C | Hc: W/m²K |
|---------------------|----------|-----------|
| Exterior            | 0        | 25        |
| Interior            | 20       | 7,69      |

| Material:                             | λ(W/mK) | e   |
|---------------------------------------|---------|-----|
| Pine                                  | 0,12    | 0,9 |
| Aluminium                             | 160     | 0,9 |
| Panel                                 | 0,035   | 0,9 |
| Gasket EPDM                           | 0,25    | 0,9 |
| Frame cavity- Cen slightly ventilated |         |     |
| Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,8443                | 0,70  | 0,1866     | 1,73  |

## ND NTech Villa Balcony door Under panel

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,6362 \text{ W/m}^2\text{K}$$

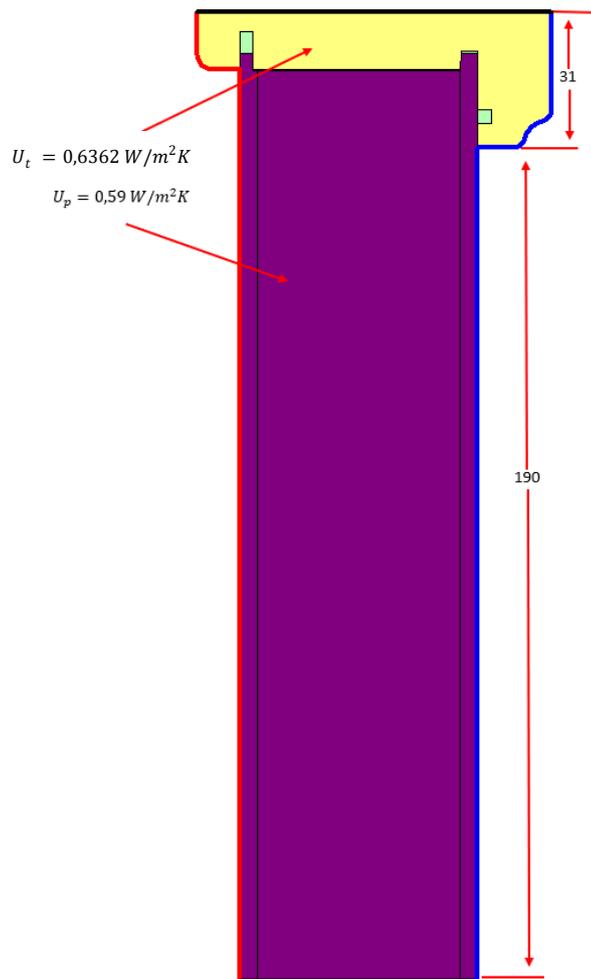
$$B_f = 31 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,6362 * (0,031 + 0,19) = 0,1406 \text{ W/mK}$$

$$U_f = \frac{0,1406 - (0,59 * 0,19)}{0,031} = 0,92 \text{ W/m}^2\text{K}$$



| Boundary Conditions   | Temp: °C | Hc: W/m²K |
|---|----------|-----------|
|  Exterior | 0        | 25        |
|  Interior | 20       | 7,69      |

| Material:  | $\lambda$ (W/mK) | $\rho$ |
|--|------------------|--------|
|  Pine                                  | 0,12             | 0,9    |
|  Aluminium                             | 160              | 0,9    |
|  Panel                                 | 0,035            | 0,9    |
|  Gasket EPDM                           | 0,25             | 0,9    |
|  Frame cavity- Cen slightly ventilated |                  |        |
|  Frame cavity-Cen Simplified           |                  |        |

| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,6362                | 0,59  | 0,1406     | 0,92  |

## ND NTech Villa Balcony door Cill panel

This example shows glas thicknes 39 - 51mm:

$$U_t = 0,9965 \text{ W/m}^2\text{K}$$

$$B_f = 96 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

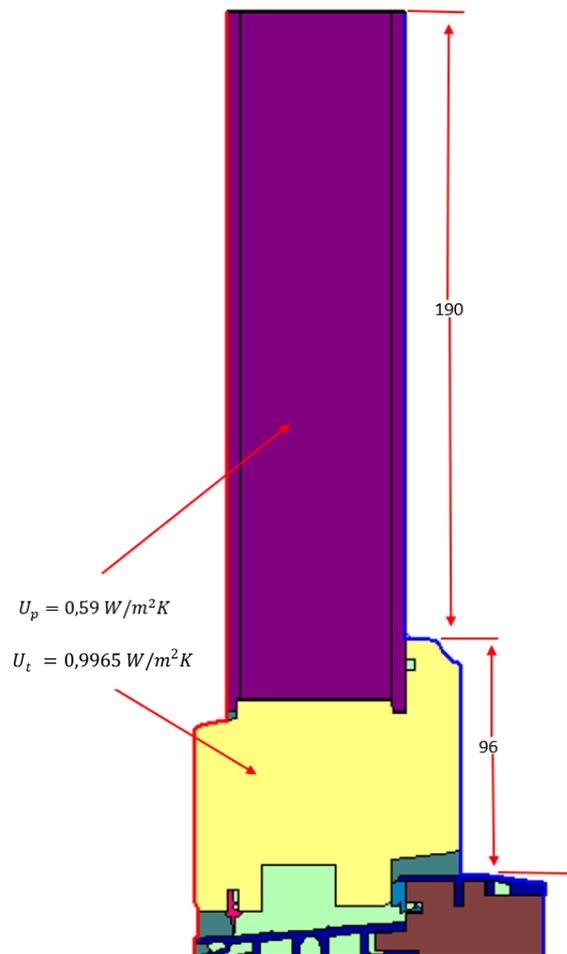
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,9965 * (0,096 + 0,19) = 0,285 \text{ W/mK}$$

$$U_f = \frac{0,285 - (0,59 * 0,19)}{0,096} = 1,80 \text{ W/m}^2\text{K}$$

| Boundary Conditions | Temp: °C | Hc: W/m²K |
|---------------------|----------|-----------|
| Exterior            | 0        | 25        |
| Interior            | 20       | 7,69      |

| Material:                             | λ(W/mK) | ρ   |
|---------------------------------------|---------|-----|
| Pine                                  | 0,12    | 0,9 |
| Aluminium                             | 160     | 0,9 |
| Panel                                 | 0,035   | 0,9 |
| Gasket EPDM                           | 0,25    | 0,9 |
| Gasket QL                             | 0,03    | 0,9 |
| Climate gasket DX1466                 | 0,15    |     |
| Frame cavity- Cen slightly ventilated |         |     |
| Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 0,9965                | 0,59  | 0,285      | 1,80  |

## ND NTech Villa Balcony door Cill MP

This example shows glas thicknes 39 - 51mm:

$$U_t = 1,1215 \text{ W/m}^2\text{K}$$

$$B_f = 136 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

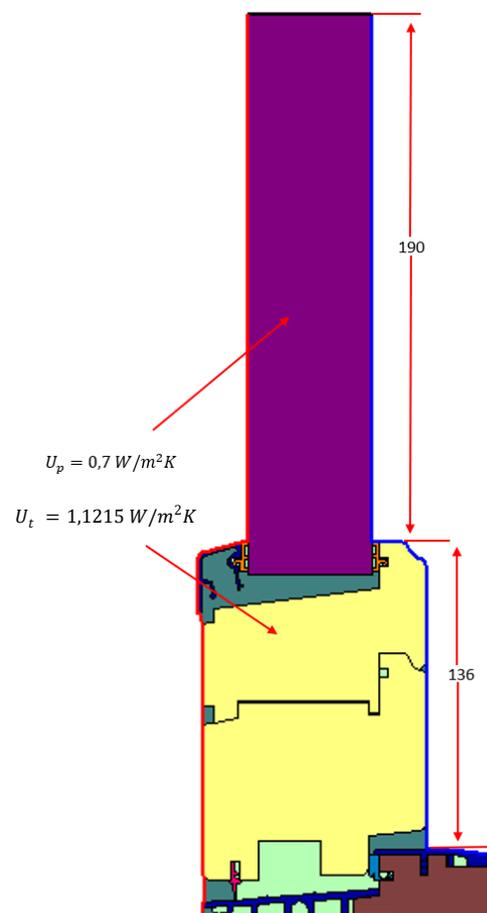
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 1,1215 * (0,136 + 0,19) = 0,3656 \text{ W/mK}$$

$$U_f = \frac{0,3656 - (0,7 * 0,19)}{0,136} = 1,71 \text{ W/m}^2\text{K}$$

| Boundary Conditions   | Temp: °C | Hc: W/m²K |
|---|----------|-----------|
|  Exterior | 0        | 25        |
|  Interior | 20       | 7,69      |

| Material:  | λ(W/mK) | ρ   |
|--|---------|-----|
|  Pine                                  | 0,12    | 0,9 |
|  Aluminium                             | 160     | 0,9 |
|  Panel                                 | 0,035   | 0,9 |
|  Gasket EPDM                           | 0,25    | 0,9 |
|  Gasket QL                             | 0,03    | 0,9 |
|  Climate gasket DX1466                 | 0,15    | 0,9 |
|  Frame cavity- Cen slightly ventilated |         |     |
|  Frame cavity-Cen Simplified           |         |     |



| $U_t$                 | $U_p$ | $L_f^{2D}$ | $U_f$ |
|-----------------------|-------|------------|-------|
| Glas thicknes 20-32mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 33-38mm |       |            |       |
|                       |       |            |       |
| Glas thicknes 39-51mm |       |            |       |
| 1,1215                | 0,70  | 0,3656     | 1,71  |