

Frame: 92

Glass: 3-glass

Applicable for product codes:
BL, TL

NorDan NTech Villa Fixed Light

Calculation of U-value in accordance to NS-EN ISO 10077-1, 10077-2 and the programme "Therm".

Centre U-value of glass is calculated in accordance to NS-EN 673.

Head Office: NorDan AS, Stasjonsveien 46. 4460 Moi, Norway. Web: www.nordan.uk

Report of standard model

Date: 17.08.2022

Version: TL/BL 92

Type: Fixed Light

Model: NTech Villa 92

Glass configuration: 4ES+16G+4+16G+ES4 Planitherm Ultra N*, TGI*, Argon

Main results and dimensions

U-value: 0,75 W/m²K

Width: 1230 mm

Height: 1480 mm

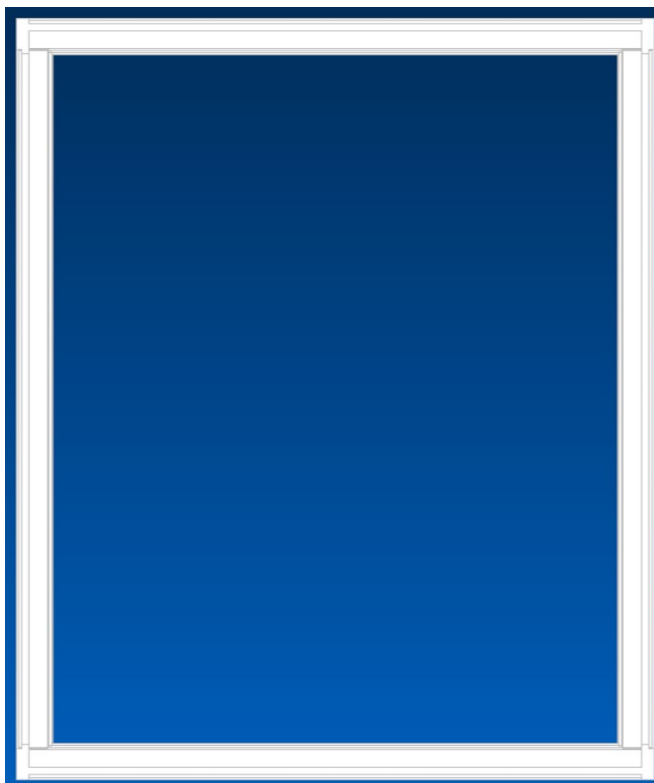
Area: 1,82 m²

Percent glass: 84,02%

g-value: 0,39

LT-value: 0,64

Ug-value: 0,53 W/m²K



U-value Calculations - ND Ntech Villa Fixed frame



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Glass: 3-glass

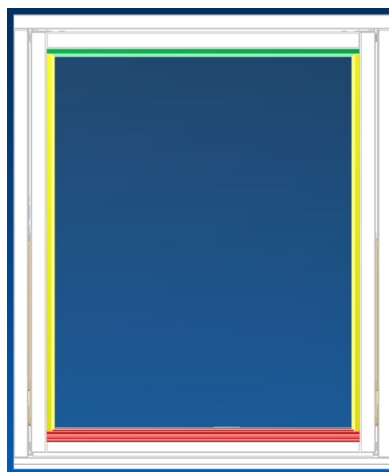
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Colour	Uf (W/m²K)	Width (m)	Name
Yellow	1,16	0,056	Jamb profile
Green	1,16	0,056	Head profile
Orange	1,47	0,056	Sill profile

Color	Uf (W/m²K)	Element area (m²)	*Percent element (%)
Yellow	1,16	0,0797	4,38
Green	1,16	0,0657	3,61
Orange	1,47	0,0797	4,38
Yellow	1,16	0,0657	3,61
Sum		0,292	15,98

*: Figure in relation to the whole window



Colour	PSI	Length (m)	Name
Yellow	0,038	2,736	TGI Jamb
Green	0,038	1,118	TGI Head
Orange	0,038	1,118	TGI Sill

Color	Spacer length (m)	L Psi spacer (W/K)	*L Psi spacer (%)
Yellow	1,368	0,052	27,7
Green	1,118	0,042	22,3
Orange	1,118	0,042	22,3
Sum	4,972	0,188	100,0

*: Figure in relation to the spacer

U-Value window frame (U_f) Calculation according to EN ISO 10077-2

Villa Fixed frame Head/Jamb

This example shows glass thickness 22 - 32mm:

$$U_t = 0,8049 \frac{W}{m^2K}$$



$$B_f = 56 \text{ mm}$$







$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

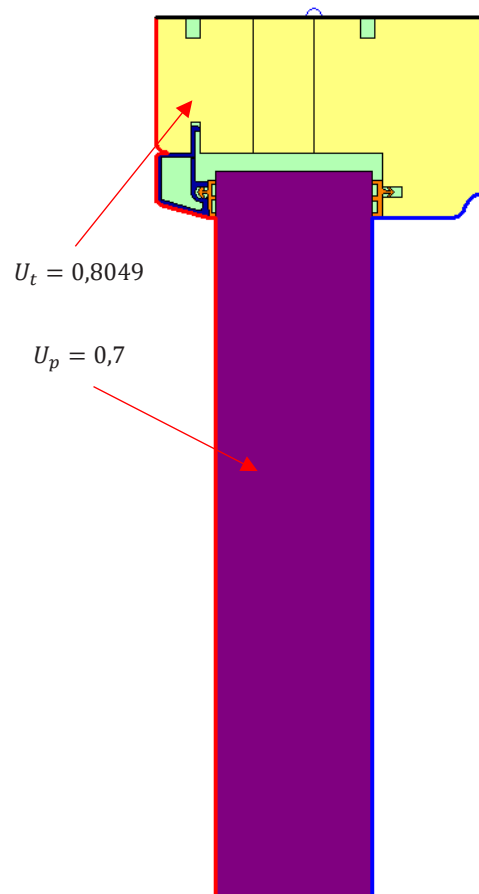
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,8049 * (0,056 + 0,19) = 0,1980 \text{ W/mK}$$

$$U_f = \frac{0,1980 - (0,70 * 0,19)}{0,056} = 1,16 \text{ W/m}^2\text{K}$$

Boundary Conditions	Temp: °C	Hc: W/m ² K
 Exterior	0	25
 Interior	20	7,69

Material:	λ(W/mK)	ρ
 Pine	0,12	0,9
 Aluminium	160	0,9
 Panel	0,035	0,9
 Gasket EPDM	0,25	0,9
 Frame cavity- Cen slightly ventilatet		
 Frame cavity-Cen Simplified		



U_t	U_p	L_f^{2D}	U_f
Glass thickness 22-32 mm			
1,2145	1,17	0,2988	1,37
Glass thickness 33-38 mm			
Glass thickness 39-50 mm			
0,8049	0,70	0,1980	1,16

Villa Fixed frame Sill

This example shows glass thickness 22 - 32mm:

$$U_t = 0,8752 \frac{W}{m^2K}$$

$$B_f = 56 \text{ mm}$$

$$U_f = \frac{L_f^{2D} - U_p * b_p}{b_f}$$

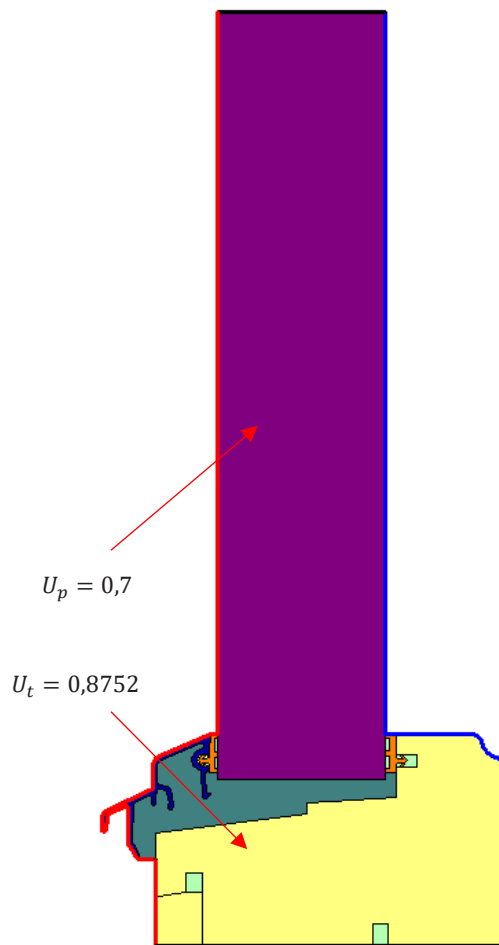
$$L_f^{2D} = U_t * L$$

$$L_f^{2D} = 0,8752 * (0,056 + 0,19) = 0,2153W/mK$$

$$U_f = \frac{0,2153 - (0,70 * 0,19)}{0,056} = 1,47 W/m^2K$$

Boundary Conditions	Temp: °C	Hc: W/m²K
Exterior	0	25
Interior	20	7,69

Material:	λ(W/mK)	g
Pine	0,12	0,9
Aluminium	160	0,9
Panel	0,035	0,9
Gasket EPDM	0,25	0,9
Frame cavity- Cen slightly ventilated		
Frame cavity-Cen Simplified		



U_t	U_p	L_f^{2D}	U_f
Glass thickness 22-32 mm			
1,3015	1,17	0,320	1,75
Glass thickness 33-38 mm			
Glass thickness 33-38 mm			
0,8752	0,70	0,2153	1,47